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D119-796-151
Job Sheet 202346



Part No: D119-796-151

Job Qty: 1 pcs

Part Name: Fwd Crosstube Installation With Step (No Hardware)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/19

Job Tracking No:

Due Date: 11/1/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D119-796-151 REV.F/ IIN-D119-796 REV.G / D119-796-141 REV.H IPP REV:A 14.09.09 NEW ISSUE
DD VERF:JLM IPP REV:B 14.11.19 AS PER REV.C DD VERF:JLM IPP REV:C 14.12.09 AS PER REV.PC6
DD VERF:JLM IPP REV:D 15-02-11 AS PER REV D JLM VERIFIED BY:DD IPP REV:E 17.12.11 REMOVE
PICK KIT DD VERF:DP IPP REV:F 19.05.17 AS PER DWG REV.F DD VERF:JFS IPP REV:G 19.09.19 NOW
D119-796-141 MADE ON D119-796-151 DD VERF:JFS

Shlp Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
300	Packaging	1 pcs	11/1/19	11/1/19	0.00	0.00	Packaging1-1		DAS Sign-off 41 OCT 25 2019
340	Crosstubes - 1	1 pcs	11/1/19	11/1/19	0.00	0.49	Crosstubes - 1		9-89
							Crosstubes - 2		
							Crosstubes - 3		DAS
							Crosstubes - 4		41 OCT 25 2019
350	QC 5	1 pcs	11/1/19	11/1/19	0.00	0.00	QC 5 - 10		9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		DAS OCT 25 2019 68
							QC 5 - 9		9-89
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
360	Packaging 3-1 - Stock - B4B	1 pcs	11/1/19	11/1/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	DAS
				Packaging 3 - 22 - B4B	41 OCT 25 2019
				Packaging 3 - 23 - B4B	9-09
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
370 DC - 1 - B4B	1 pcs	11/1/19	0.00 0.00	DC - 1 - B4B	NR
380 QC 21 - FG	1 pcs	11/1/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - FG - 53	9-09

Part Op 340 - 1- Install step and clamp with the proper position per dwg D119-796-151 ***Torque all clamps to 50 IN-LBS max.***
 Descriptions: 2- TRIM THE THREADED PORTION OF THE CLAMP LEAVING 1.5-4 THREADS IN SAFETY. BREAK SHARP EDGE 0.06 MAX.

350 - (QC5- Inspect part completeness to step on W/O) ***RE-CHECK TORCQUE ON CLAMP AS PER DWG.***

360 - (Identify as per dwg & Stock Location: L6050) Identify and pack for shipping as per PPP D119-796-151

370 - Photocopy bluefile and create labels as per PPP D119-796-151 chg 005

380 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D119-796-141	Fwd Crosstube Installation Without Step (No Hardware)	1 pcs (1 ea)	300-Packaging	
D5123-3	Clamp Cushion	4 pcs (4 ea)	340-Crosstubes - 1	
D5149-041	Fwd Step Base Assembly	2 pcs (2 ea)	340-Crosstubes - 1	
MS21920-22	Clamp	4 Ea (4 ea)	340-Crosstubes - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
300-Packaging	D119-796-141 519573	1	1	0
340-Crosstubes - 1	D5123-3	4	305	0
	D5149-041 5213182	2	8	0
	MS21920-22 5171289①	4	118	0

Part Specifications
Specifications could not be found.

Plex 10/25/19 8:14 AM dart.lacelle.linda